



## Cabinet Stacking Instructions

- 1) Follow Operating instructions 1-5 for the cabinets that are to be stacked together.
- 2) It is recommended that the lower cabinet stand be left at the 12-inch height.
- 3) Level the lower cabinet with the levelers located on each leg.
- 4) Knock out the four knock out plugs on the top of the lower cabinet.
- 5) Remove the stand from the upper cabinet by:
  - a. Laying the cabinet on its side.
  - b. Removing the four bolts that secure the stand to the cabinet.
  - c. Save the four bolts, for later use in securing the cabinets together.
  - d. Slide the stand completely out of the upper cabinet.
  - e. Return the cabinet to an upright position.
- 6) Fully extend the lowest drawer of the upper cabinet and the upper most drawer of the lower cabinet by:
  - a. Opening the drawers to their full extension.
  - b. Cut the nylon wire tie that holds the power cord in place.
  - c. Push the power cord through the opening in the back of the drawer.
  - d. Release the data cord jack by compressing the clip that holds it into the back of the drawer.
  - e. Easy access to interior of cabinet through rear door.
- 7) Place the upper cabinet on top of the lower cabinet. With a spacer bracket (ordered separately) in between the two cabinets. The cabinets can be stacked either with all the drawers facing the same direction or with the upper cabinet drawers facing 90 degrees to that of the lower cabinet.
- 8) Align the holes in the bottom of the upper cabinet with the knock out holes in the top of the lower cabinet.
- 9) Insert the four bolts saved from the stand assembly down through the mounting holes into the knock out holes.
- 10) Place a washer and nut (supplied with spacer bracket) over each bolt and tighten.
- 11) Place the data cord jack into the back of the drawer. Snap it securely in place.
- 12) Place the power cord through the opening into the back of the drawer.
- 13) Pull power cord into drawer so that 1-3 coils of the cord are inside the drawer.
- 14) Secure power cord into place with the nylon wire tie.
- 15) Check the cabinets for level.
- 16) Continue onto Operating Instruction # 7, 8 & 9.